

SOUTH PRODUCTION NOTES

Aug 7, 2015
Midnights Shift notes

BASF EMPLOYEES

254 Last Recordable
188 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Ammonia pump not fixed yet. WOW and electricians were looking at it. Kirk will be putting in a work around if maintenance is unable to find the issue.

Update: Electricians looked at ammonia pump and it seems to be working today. Can't really see a problem getting the pump to start up. Won't know for sure until we start a batch.

#1 RC / AI 3952:

We will not feed the calciner until the trimer is back online. New access cover is made and will need to be installed by us on second shift. Demister pad was checked on first and is there.

Grodecki says that the first few bags will need to get rescreened, please have him specify which ones and when to feed them in the morning meeting.

Trimer: Stage 3 was inspected and no issues found. The cover to the access is damaged and is being replaced in the morning. We will need to re-fire up the system and evaluate.

#2 MED line / Cu 0860:

Justin sent out the lab results on an e-mail. Would potentially like to start up batches on second shift. Contact Justin for further instructions.

#2 RC/ Cu 0860:

Out of feed for now.

#3 MED line / D-1702:

We will make batches on midnights.

Was down on day shift due to being 20 bags ahead of the calciner. Can start up as manpower/needs allow.

#3 RC / D-1702:

Feeding continue.

#4 RC / D-1145 SNAP

Continue to feed. Area has been cleared out for Schirmer to start soda blasting on first shift Thursday.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed. Area has been cleaned out for Schirmer to soda blast on first shift Thursday.

#6 RC & Dryer / D 1756

Continue. Schirmer lifed up buggies late Thursday afternoon.

West Pfaudler / D 1145

Gredco has come in and is working on the confined space spark testing and inspection on Friday first shift.

Need to sample tote of KLP solution on the 3rd floor.

East Pfaudler/ D 1756:

Continued.

See change order sheet for new water pickup for lot 54.

Schirmer to lift buggies in the morning. **NOTE:** full pallet of metals on the 3rd floor

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Soda blasting currently going on for clean out

Currently working on the dust collector blower and bearings.

PK Blender: 3915 Pill Mix

Inspected bags on bag house. Appeared to be in good condition and dP looked good.

Catapal is located in loading dock 2. Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Running...

Tower 6 / Cu 0860:

Tower is MT and washed out. Sampling of Cu 0860. Waiting on lab results and instructions from Bill Grodecki.

North Screener /:

Down

South Screener / DPT 0101:

Continue screening. Should be ~2 totes left.

#2662 (west) Pill Machine / AI-3915:

Machine is set to be ready in maintenance sometime Thursday, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

DC/chutes have been reattached. Pill machine is running.

TK #2 / V 2010:

Continue...

TK #4 / Cu 0540:

Switching over Cu 0540. MOD is in GL office. Please read before starting. There will be a sagger change out. Get kiln lit after consulting MOD.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue on shifts that we have qualified operators. Bracket repair on piping off new pump is complete.

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 2) Strikes/APV

- 3) Horne Tableting (work on machine if available)
- 4) East Pfauder/#6RC
- 5) #2 MED/#2 RC
- 6)#1 MED/#1 RC
- 7) #5 RC
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening